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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/661,459	09/13/2000	Morikatsu Matsuda	000004.000661	2151
27557	7590 12/30/2003		EXAMINER	
BLANK ROME LLP			GOODMAN, CHARLES	
	600 NEW HAMPSHIRE AVENUE, N.W. WASHINGTON, DC 20037		ART UNIT	PAPER NUMBER
			3724	25
		DATE MAILED: 12/30/2003		

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)			
Office Action Summary		09/661,459	MATSUDA ET AL.			
		Examiner	Art Unit			
		Charles Goodman	3724			
Period fe	The MAILING DATE of this communication apport Reply	pears on the cover sheet with the o	correspondence address			
THE - External after - If the - If NO - Failt - Any	MAILING DATE OF THIS COMMUNICATION. MAILING DATE OF THIS COMMUNICATION. In SIX (6) MONTHS from the mailing date of this communication. In Period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period ure to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailined patent term adjustment. See 37 CFR 1.704(b).	I36(a). In no event, however, may a reply be till ly within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from a, cause the application to become ABANDONE	mely filed ys will be considered timely. the mailing date of this communication. ED (35 U.S.C. § 133).			
1)⊠	Responsive to communication(s) filed on 16 C	October 2003.				
2a)⊠	This action is FINAL . 2b) ☐ This	action is non-final.				
3)[3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposit	ion of Claims					
4)🖂	Claim(s) 10,12-14 and 16 is/are pending in the	e application.				
	4a) Of the above claim(s) is/are withdrawn from consideration.					
5)	Claim(s) is/are allowed.					
6)⊠	☑ Claim(s) <u>10, 12-14 and 16</u> is/are rejected.					
-	Claim(s) is/are objected to.					
8)[8) Claim(s) are subject to restriction and/or election requirement.					
Applicat	ion Papers					
9)[9)☐ The specification is objected to by the Examiner.					
10)	10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.					
	Applicant may not request that any objection to the	drawing(s) be held in abeyance. Se	e 37 CFR 1.85(a).			
_	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).					
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority	under 35 U.S.C. §§ 119 and 120					
* (13)	Acknowledgment is made of a claim for foreig All b) Some * c) None of: 1. Certified copies of the priority document complete copies of the priority document some copies of the certified copies of the priority document application from the International Burea See the attached detailed Office action for a list Acknowledgment is made of a claim for domest since a specific reference was included in the first CFR 1.78. 2) The translation of the foreign language process and complete compl	ts have been received. Its have been received in Applicate the prity documents have been received in Application (PCT Rule 17.2(a)). It of the certified copies not receive itc priority under 35 U.S.C. § 119(ist sentence of the specification of the priority under 35 U.S.C. §§ 120(b).	ion No ed in this National Stage ed. e) (to a provisional application) r in an Application Data Sheet. ceived. and/or 121 since a specific			
Attachmer		—	(DTO 440) D			
2) D Notic	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449) Paper No(s) _	5) Notice of Informal F	r (PTO-413) Paper No(s) Patent Application (PTO-152)			

DETAILED ACTION

1. The Amendment filed on 10/16/03 has been entered.

Claim Rejections - 35 USC § 102

- 2. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 3. Claim 10, 14, and 16 are rejected under 35 U.S.C. 102(b) as being anticipated by Dunn.

Dunn discloses a linear punch press comprising all the elements claimed including, *inter alia*, a body frame 20, 22, 30; a table 78; a first positioning device 86, 106, 106a for positioning a work piece in a first direction, wherein the first positioning device includes a first clamp (e.g., 106, Fig. 10) to clamp a first margin of the work pieces and a second clamp (e.g., 106a, Fig. 10) to clamp a second margin opposite to the first margin of the work piece, wherein the first clamp can be moved to approach the second clamp (see e.g. Fig. 10 and c. 3, ll. 53-59 which clearly shows the clamps 106 and 106a with either one adjustably slidably approaching each other); a second positioning device 86, 106, 106a (see Fig. 2) for positioning the work piece in the first direction; a working head 22 positionable in a second direction perpendicular to the first, wherein the positioning devices are arranged in series. See Figs. 1-13, c. 2, l. 31 - c. 5, l. 51.

Claim Rejections - 35 USC § 103

4. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

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- 5. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 6. Claims 12 and 13 are rejected under 35 U.S.C. 103(a) as being unpatentable over Dunn in view of Graf et al.

Dunn discloses the invention substantially as claimed except for the work piece being a material uncoiled from a coiled material. However, although Dunn is silent as to the sheet work piece being from coiled material, it is old and well known in the art to utilize the device and method of Dunn for punching sheet material uncoiled from a coiled material as evidenced by Graf et al. Graf et al clearly teaches a punching device and method wherein positioning devices 80, 105 are used to clamp and feed sheet shaped material uncoiled from a coiled material to a punching station 1 (see Fig. 1) for the inherent advantage of machine processing economy, i.e. less down time caused by intermittent feeding of discontinuous work piece sheets, that a longer continuous work piece material affords. Thus, it would have been obvious to one having ordinary skill in the art at the time the invention was made to provide the device and method of Dunn with the coiled material as taught by Graf et al for the reasons stated *supra*.

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Alternatively, the coiled material has not been given significant patentable weight, since it has been held that a recitation with respect to the manner in which a claimed apparatus is intended to be employed does not differentiate the claimed apparatus from a prior art apparatus satisfying the claimed structural limitations. *Ex parte Masham*, 2 USPQ2d 1647 (1987). Moreover, with respect to the apparatus claims, the claimed "coiled material" fails to further limit the structure of the invention to the extent necessary for any significant patentable consideration since the work piece itself does not define any *structure*. The claims also lack any specific structural detail that is distinctive for the "coiled material." Thus, for all the foregoing reasons, it is not subject to significant patentable weight.

Response to Arguments

7. Applicant's arguments filed January 24, 2003 have been fully considered but they are not persuasive.

In response to Applicant's basic argument that Dunn does not anticipate the claimed invention, this argument lacks merit. Applicant's assertion that Dunn does not have the first and second positioning devices alternately transfer the workpiece during the punching operation lacks merit. Figs. 8-10 clearly show that the positioning devices are separately and alternatively operable based upon the fact that each device is positioned on either side of the punch head with each side having a positioning motor (74). Applicant argues that in Fig. 10, only one motor (74) is clearly shown. However, Applicant's attention is directed to Fig. 4 which clearly shows the motor (74) on each separate positioning device with only one of the motors clearly indicated by reference

numeral and lead line. Note the same feature below (148) at the top of the Figure in said view.

Conclusion

8. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Charles Goodman whose telephone number is (703) 308-0501. The examiner can normally be reached on Monday-Thursday between 7:30 AM to 6:00 PM EST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Allan Shoap, can be reached on (703) 308-1082.

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In lieu of mailing, it is encouraged that all formal responses be faxed to (703) 872-9306. Any inquiry of a general nature or relating to the status of this application should be directed to the receptionist whose telephone number is (703) 308-1148.

Charles Goodman Primary Examiner

AU 3724

December 29, 2003

CHARLES GOODM PRIMARY EXAMIN